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CNC MILLS

CNC Mill Tolerancing: .0002"

MODEL	Qty	# of Axis	MAX WORK SIZE	Spindle RPM
MATSUURA MAM72-35V	1	5	21.65" x 017.32" x 22.83"	20,000
YCM FX 380A	1	5	15.8" x 15.8" x 18.0"	12,000
YCM NFX 400A	2	5	15.8" x 15.8" x 18.0"	15,000
HAAS VM2	1	4	30" x 20" x 20"	12,000
MATRIX XR510	1	4	20" x 15.7" x 16"	24,000
MATSUURA H PLUS-405 PC10	1	4	19.68" x 19.68" x 25.98"	12,000
YCM NSV 102A	1	4	27.5" x 20" x 18.75"	12,000
YCM NXV 1680A	1	4	64" x 30" x 27"	12,000
YCM NSV600A	2	3	27.5 x 16.5" x 18"	12,000

CNC LATHES

CNC Lathe Tolerancing: .0002"

MODEL	Qty	# of Axis	MAX WORK SIZE	Spindle RPM
HYUNDAI WIA L210A	2	2	8" CHUCK 2.55 DIA. BAR THRU 21" DIA. X 16	4,000
HYUNDAI WIA HD2200C	1	2	10" CHUCK 3.125 DIA. BAR THRU 14.96" DIA. X 21.7	4,000
HYUNDAI KIA KIT 450	1	2	8" CHUCK 2.55 DIA. BAR THRU 21"- SWING	4,000

SCREW MACHINES

Screw Machine Tolerancing: .0002"

MODEL	Qty	# of Axis	MAX WORK SIZE	Spindle RPM
STAR SR -20 R 4 TYPE B	1	10	.7874 DIA. (20mm) x 8.0 (205mm)	10,000
STAR SR -38 TYPE B	1	10	1.496 DIA. (38mm) x 12.50 (320mm)	7,000
STAR SR-20R	2	9	.7874 DIA. (20mm) x 8.07 (205mm)	10,000
STAR SB-16	2	9	.629 DIA. (16mm) x 6.09 (155mm)	10,000
NOMURA VTC 20J	1	9	.7874 DIA. (20mm) x 4.13 (105mm)	10,000

EDM MACHINES

EDM Tolerancing: .00005"

MODEL	Qty	# of Axis	MAX WORK SIZE	Spindle RPM
SODICK VL600Q - (wire)	1	4	3.62" x 15.75" x 10.63" U/V 3.1	NA
SODICK AL40G - (sinker)	1	3	15.75" x 11.81" x 10.63"	NA

SPECIAL EQUIPMENT

MODEL	Qty	# of Axis	MAX WORK SIZE	Spindle RPM
Cryogenic Deburring Machine	1	NA	NA	NA
Laser Star Laser Welder	1	4	4" x 4" x 2"	NA
Manual Mill	1	3	42" x 9"	NA
Tool room lathe	1	2	12" x 9"	NA
Surface Grinder(hydraulic)	1	NA	18" x 8" x 9.5"	NA
Surface Grinder(manual)	1	NA	15" x 8" x 10"	NA